

Purchase Order Receipt Listing

Monday, February 27, 2017 11:51:40 AM

All Vendors PO ID PO35299 Receipt Dates from 2/27/2017 to 2/27/2017 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID/ Description/ Cert Std	PO U/M / Stock U/M	Required Date/ Required Qty	Recv Date/ Recv Emp	Recv Qty/ (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject (PO U/M)	Book Amt
PO35299	2	VC-COP001	Thyssenkrupp Materials CA Ltd	2/27/2017	2/27/2017	12.0400	\$18.64	0.0000	0	\$224.40
CAD	No	M7075T6B1.500X1.5 f 00 7075 T6 BAR 1.500 f x 1.500 m136945		12.0400	PL0U01		\$224.40	0.0000	0	
Total Received Quantity: 12.0400 Total Qty to Inspect (PO U/M): 0.0000 Total Reject Quantity: 0.0000 Total Receipt Value: \$224.40 Total Balance Due Quantity: 0.0000										

All amounts are calculated in domestic currency.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

56 31
 NO: PEC 32626
 Ship Date 27Feb17 at 12:46 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC- 18170- 2 Your PO # 35299
 ALUMINUM PLATE 7075-T651 ✓

1.50" THICK X 1.5000" X 67.2500"

Heat Number 724526 Tag No 622261

Quantity 1.40 SFT

MTR

Wt LBS
 32

Tags
 TOTAL: 1

PCS
 2

LBS
 32

Heat Number *** Chemical Analysis ***
 724526

***** ADD ON TO 18051/17992 SUR-CHARGE ADDED *****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 *** REFERENCED ON IT ***

TOTAL 1 PKG GW. 34 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****

 * WE STOCK STAINLESS STEEL *

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

50/17-02-27

Guillaume Audain

DATE

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
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No: PEC 32626
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 Via VIM DELIVERY
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 Route 0 - 0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

 ***UNE SURCHARGE D'ENERGIE DE \$25.00
 SERA AJOUTEE A CHAQUE COMMANDE.***
 ***POUR VOS BESOINS D'ACIER INOXYDABLE,
 CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Sept-02-07

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651
1.50" THICK X 1.5000" X 67.2500"
PART NO.

PO/Rel 35299

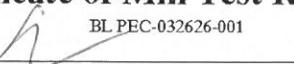
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-032626-001

23Feb17

Pg 1/1

Signed by: 



INSPECTION CERTIFICATE № 16.32703

EN 10204 - 3.1

Consignee: KAMENSK URALSKY METALLURGICAL WORKS				JOINT STOCK COMPANY											
5, Zavodskaya Str., Kamen'sk Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 64 17 Fax: (3439) 39 57 15															
Consignor: A.S. Mill Products, Inc.				Quantity, pcs: 1											
				Net Weight, kg: 490											
Contract No.: N16606-S				S.O. No.: N16606											
P.O. No.: CHI SEPT				Lot No.: 1											
Article No.:				Package No.: 612117											
Description of Goods: Plates				Requirements on the Product:											
Grade of Product:				Material conforms to quality of alloy: 7075-T651											
				Product conforms to all requirements of: ASTM B209-14; SAE AMS-QQ-A-250/12 Rev. A (2013); SAE AMS 4048 Rev. K (2010). This product conforms to European Union RoHS Directive 2011/65/EU											
Mechanical Properties															
The Condition of Tested Standards	Lot No.	Cast No.	Quantity sample	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB					
				kgf		kgf		min		max		min		max	
				77.0		67.0		8.0		-		-		-	
Required 724526 12-4813 2				82.1		82.4		73.8		74.4		11.5		11.5	
Chemical Composition, %															
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Manganese Mn	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr					
Required Contents	0.4	0.5	1.2-2.0	0.3	2.1-2.9	0.18-0.28	-	8.1-8.1	0.2	-					
Required Contents	0.04	0.19	1.2	0.03	2.3	0.18	-	5.8	0.05	-					
Element	Tin Sn	Lead Pb	Bismuth Bi	Antimony Sb	Phosphorus P	Mn+Cr	Cu	Other Elements Each		Al					
Required Contents	-	-	-	-	-	-	-	0.05		0.15		remainder			
Required Contents	-	-	-	-	-	-	-	0.06		0.16		remainder			
Other Tests															
Method	Micro- structure	Micro- structure	UT	Electro- conductivity	SCF	Content H2 of metal cm3/100g	Mercury - Free Russia is country of melt and manufacture								
Result	-	ok	-	-	-	0.22									

On behalf:

CAO KUMZ

Date:

08.10.16

Inspector:

K.V.Zhnyanova

Inspection Department Engineer

N.V.Alekhina



DAS

14

9-89

17/03/05

Form Nr QADx3-001, Revision 02

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 97075T6 B1.500X1.500
 DATE 17/03/05

PO / BATCH NO 35299/136945

MATERIAL CERT REC'D yes
 QUANTITY RECEIVED 11
 QUANTITY INSPECTED 11
 QUANTITY REJECTED 0

THICKNESS ORDERED 1.500
 THICKNESS RECEIVED 1.500
 SHEET SIZE ORDERED
 SHEET SIZE RECEIVED

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/>	N
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	N
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	7075T6
CORRECT THICKNESS	Y <input checked="" type="checkbox"/>	1.500
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/>	445-00-A-250/12
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/>	HEAT# 724526
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/>	97075T6 B1.500X1.500
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/>	M136945
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	DAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>14</u>	<u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>17/03/05</u>		DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 1 of 5

Order From : **VC-COP001**
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : **DART AEROSPACE LTD**
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

2017-02-13
FEB 14 2017

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B1.000X16.000	6061-T6 Bar 1.00 x 16.00	2/27/2017 Yes	✓	24.00 f	\$53.50	\$1,284.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

2	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	2/21/2017 Yes	✓	12.04 f	\$24.25	\$292.00
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Split 02/22

Line Total: \$1,284.00

✓
Line Total: \$292.00

Split 02/27
Line Total: \$292.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 2 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3 M7075T6B6.000X1.000 / 7075-T6 BAR 6.000" X 1.000" / 2/21/2017 Yes 2/21/2017

8.92 ✓ \$39.81 \$355.00

f *Acct 398*

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

4 M7075T6B7.000X2.000 / 7075-T6 BAR 7.000" X 2.000" (order in billets - 13.375") / 2/21/2017 Yes 2/21/2017

13.38 ✓ \$85.23 \$1,140.00

f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 12 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

SP17-02-22

Line Total: \$1,140.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 3 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

7 M6061T6B0.500X05.000 6061-T6 Bar .500 x 5.00 2/17/2017 Yes 12.00 f \$9.00 \$108.00
2/17/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8 M6061T6B0.750X00.750 6061-T6 Bar .750 x .750 2/21/2017 Yes 12.00 f \$4.58 \$55.00
2/21/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

9 M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00 2/17/2017 Yes 12.00 f \$7.50 \$90.00
2/17/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: PEC ST-17091, PEC ST-16560

Note:

2/13/2017

SPYD-17



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 4 of 5

Order From :

VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

10 M6061T6B1.500X01.250 ✓ 6061-T6 Bar 1.50 x 1.25 2/21/2017 Yes 2/21/2017

Line Total: \$90.00

12.00 ✓ \$6.50 \$78.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

11 71401-45 procurement quality clauses ✓ 2/21/2017 No 2/21/2017

Line Total: \$78.00

1.00 ✓ \$0.00 \$0.00

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:

2/13/2017

SP17-Q-17



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35299

Purchase Order Date 2/13/2017

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Page Number 5 of 5

Order From :

VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

PO Total: \$3,402.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 2/13/2017

CL *WL*